

Material	Shrink (in/in)
ABS High Impact	0.005-0.007
ABS High Heat	0.004-0.005
ABS Med Impact	.005
Acetal	0.005
Acrylic Gen Purpose	0.020-0.035
Acrylic High Heat	0.003-0.010
Acrylic High Impact	0.004-0.008
Nylon 6/6	0.010-0.025
Nylon 6	0.07-0.015
Nylon 6/10	0.010-0.025
Nylon 12	0.08-0.020
Polycarbonate	0.005-0.007
PET - Amorphous	0.003-0.005
PBT	0.010-0.020
PBT 30% Glass Filled	0.001-0.002
Polyetherimide	0.005-0.007
Polyethylene Low Density	0.015-0.035
Polyethylene High Density	0.015-0.030
PPO	0.005-0.007
Polypropylene	0.010-0.030
Polystyrene Gen Purpose	0.002-0.008
Polystyrene High Heat	0.002-0.008
Polystyrene High Impact	0.003-0.006
PVC Rigid	0.002-0.004
PVC Semi Rigid	0.008-0.025
PVC Flexible	0.002-0.006
SAN	0.002-0.006

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